



**KIT PART NUMBER 1572405**  
**INSTRUCTIONS FOR INSTALLING A LOCK ASSEMBLY IN A MILLENNIA DOOR**

**CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.**

**Read these instructions carefully before installing the kit.  
Keep these instructions for part numbers and for future reference.**

**This kit contains the following :**

<b>PART NUMBER</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1572395	LOCK ASSEMBLY - MILLENNIA - NAMA STANDARD	1
1572413	INSTRUCTIONS	1

***FOR SNACK AND REFRESHMENT CENTERS AND DRINK MACHINES:***

1. Open the merchandiser door.
2. Remove the coin cup (see Figure 1 on page 3).  

*FOR DRINK MACHINES, GO TO STEP 5.*
3. On snack and refreshment centers, remove delivery pan to access trim sections mounting screws.
4. On snack and refreshment centers, remove the glass retaining plate and the glass retainer spacer (see Figure 2 on page 3).
5. Remove the lock channel filler (see Figure 3 on page 4).  

*FOR DRINK MACHINES, GO TO STEP 8..*
6. On snack and refreshment centers, remove the top trim section (see Figure 4 on page 5).
7. Slide the curved glass up until it is above the top of the lower right trim section. Note the position of the short filler pieces (see Figure 4 on page 5).
8. Remove the lower right trim section (see Figure 4 on page 5).
9. Remove the two carriage bolts and nuts that secure the lock and handle assembly to the door weld (see Figure 5 on page 6).
10. From the front of the door, remove the door lock and handle assembly through the lock hole in the door weld (see Figure 5 on page 6).
11. Insert the new NAMA door lock and handle assembly through the same hole.
12. Secure the NAMA door lock and handle assembly to the door weld using the two carriage bolts and nuts removed in step 9.. Make sure the lock bar is properly retained by the upper lock bar retainer, and the pin is properly inserted in the slot in the actuator (see Figure 3 on page 4).



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13. The two t-bolts that hold the lock channel filler to the door weld rest in recesses in the lower right trim section. If the heads of the t-bolts are not aligned to match the recesses in the trim section, the trim section will not mount flat on the door weld.
  14. Secure the lock channel filler to the door weld (see on page 5).

*FOR DRINK MACHINES, GO TO STEP 21.*

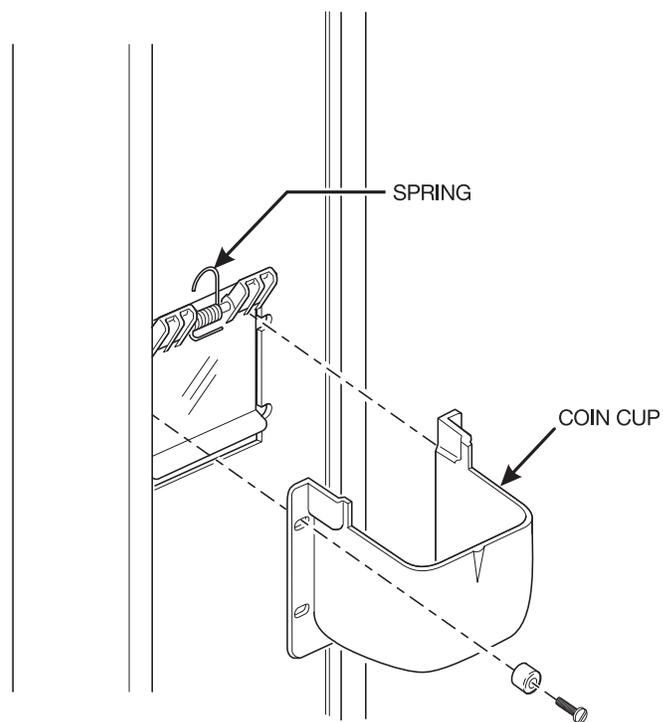
15. On snack and refreshment centers, lift the curved glass above the bottom of the upper right trim section and snap the lower right trim section into place.
16. Secure the lower right trim section to the door weld.
17. Insert the short filler strips that fill the gaps between the top trim section and the upper right and upper left trim sections(see Figure 4 on page 5).
18. Secure the top trim section to the door weld.
19. Reinstall the glass retaining plate and the glass retainer spacer (see Figure 2 on page 3).
20. Reinstall the delivery pan assembly.
21. Reinstall the coin cup. Be sure to locate the loop in the spring on the inside surface of the lower right trim section in order to retain tension in the spring when the coin return door is opened (see Figure 1 on page 3).

***FOR FOOD CENTERS:***

1. Turn power to the merchandiser **OFF**.
2. Remove the coin cup (see Figure 1 on page 3).
3. Remove the coin mechanism and the coin mechanism back plate.
4. Remove the coin chute and the coin chute mounting bracket.
5. Remove the lock channel filler (see Figure 3 on page 4).
6. Remove the two carriage bolts and nuts that secure the door lock and handle assembly to the door weld(see Figure 5 on page 6).
7. Remove the lower right trim section from the monetary drawer front.
8. From the front of the drawer, remove the door lock and handle assembly through the lock hole in the drawer front.
9. Insert the new NAMA door lock and handle assembly through the same hole.
10. Secure the new NAMA door lock and handle assembly to the door weld using the two carriage bolts and nuts removed in step 6. Make sure the lock bar is properly retained by the upper lock bar retainer (see Figure 5 on page 6).
11. The two t-bolts that hold the lock channel filler to the door weld rest in recesses in the lower right trim section. If the heads of the t-bolts are not aligned with the recesses in the lower right trim section, the trim section will not mount flat on the door weld.
12. Secure the lock channel filler to the door weld (see Figure 3 on page 4).
13. Reinstall the lower right trim section.
14. Reinstall the coin chute and the coin chute mounting bracket.



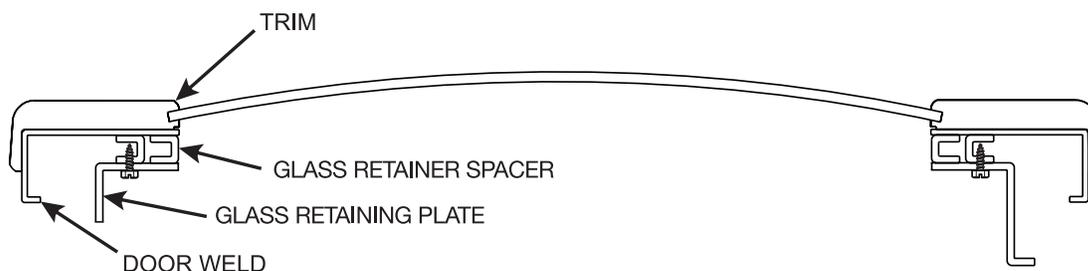
15. Reinstall the coin mechanism and the coin mechanism back plate.
16. Reinstall the coin cup. Be sure to locate the loop in the spring on the inside surface of the lower right trim section in order to retain tension in the spring when the coin return door is opened (see Figure 1 on page 3).
17. Restore power to the merchandiser.



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**Figure 1**

TOP VIEW



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**Figure 2**

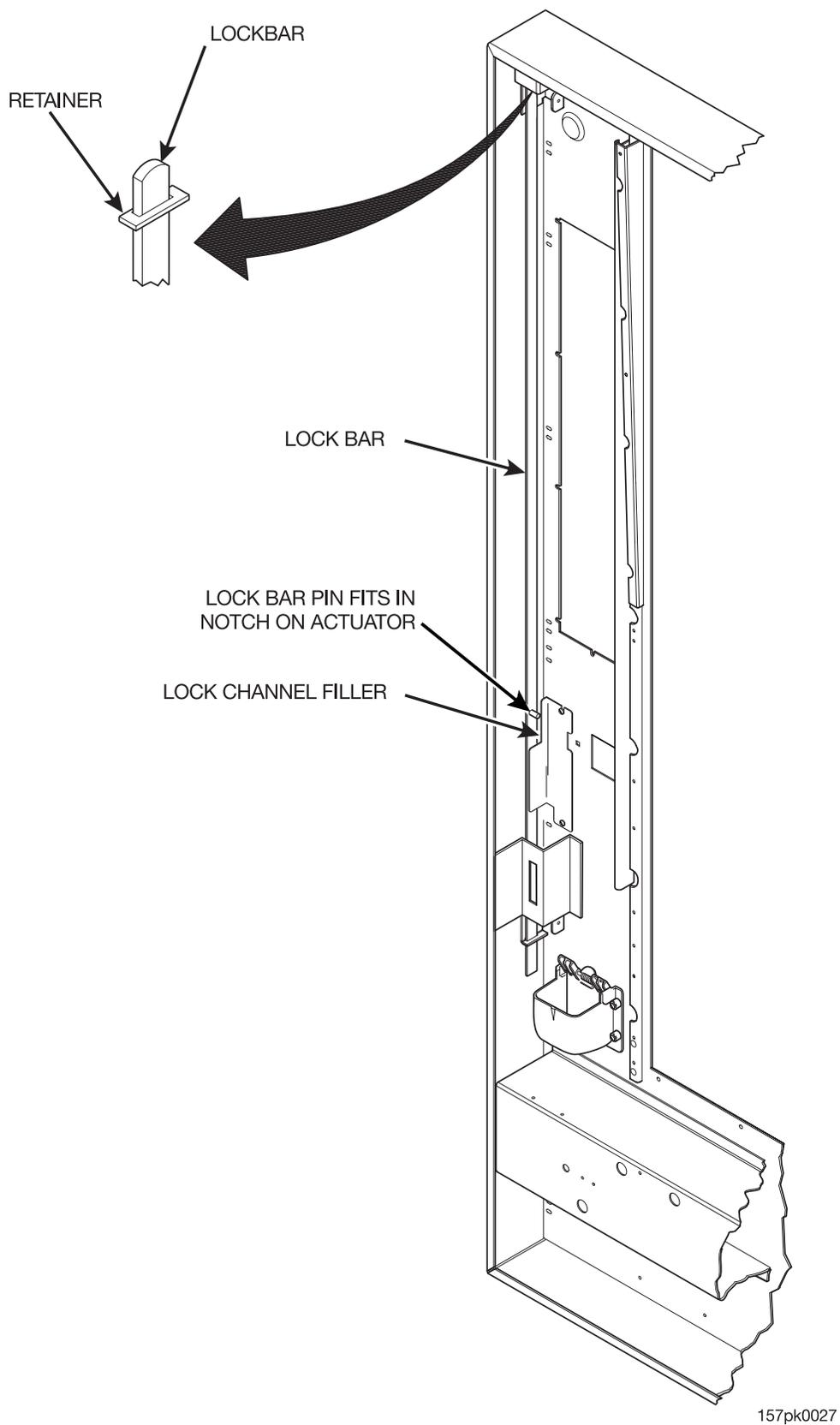
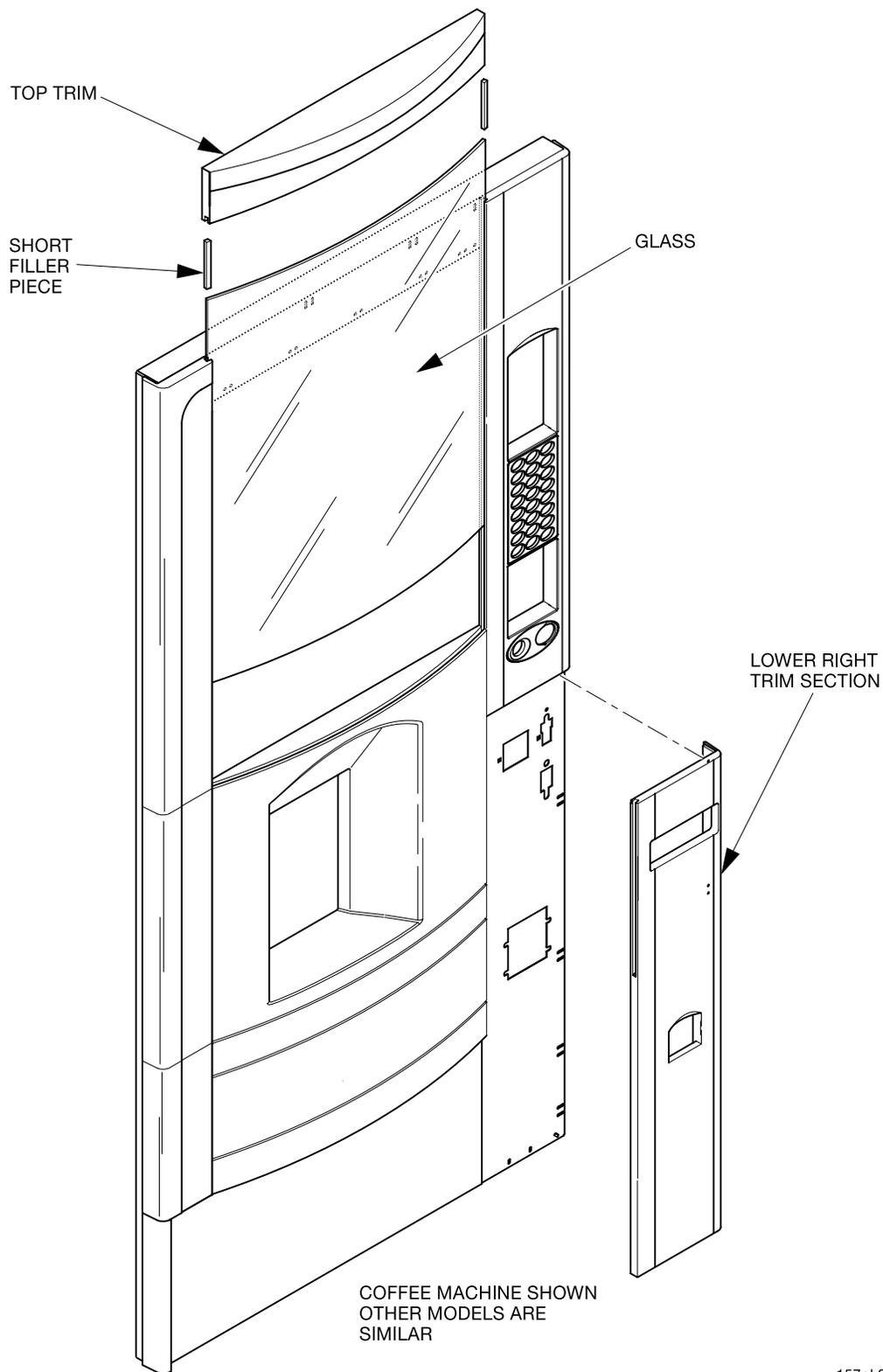
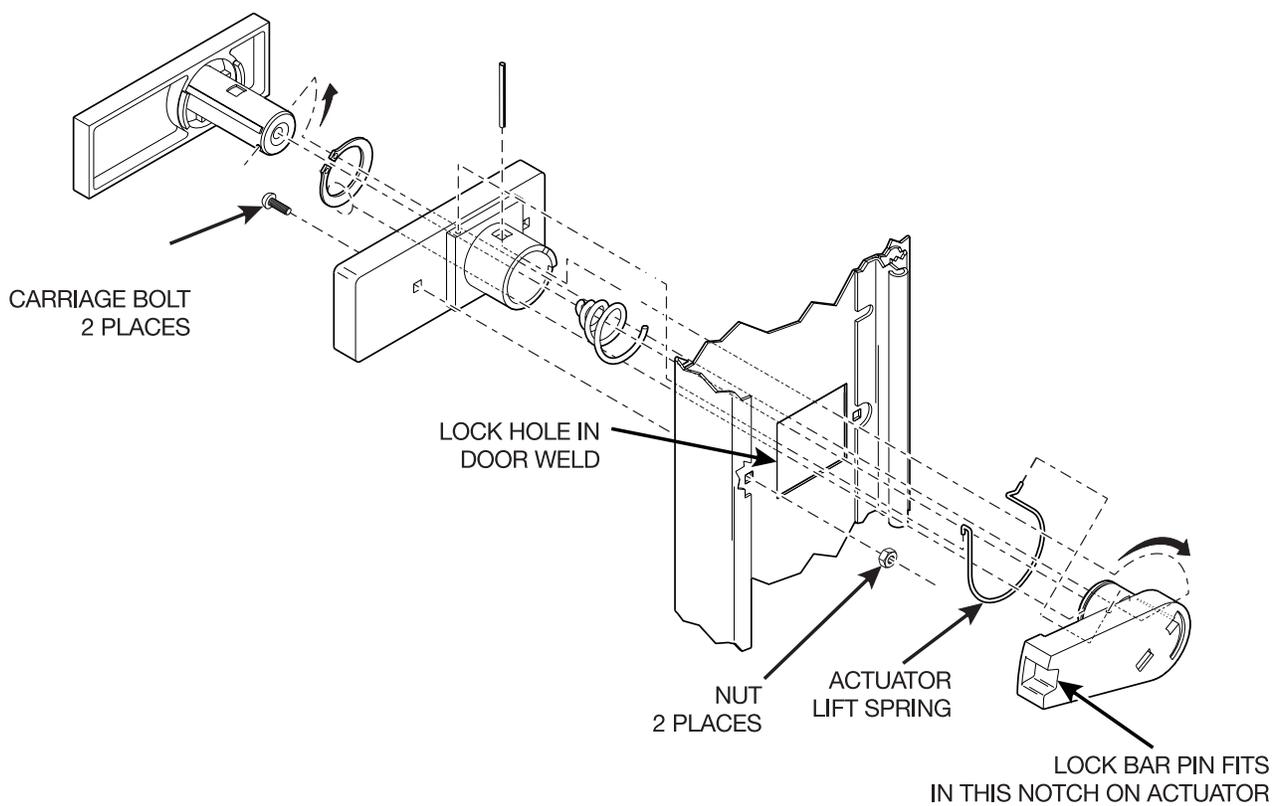


Figure 3



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Figure 4



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Figure 5